KANEPACKAGE PHILIPPINE INC. No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 945-7166 to 69					INVESTIGATION REPORT					
Telepho			-		Prepared By:	Ch	eck By:	Арр	roved By:	
DATE:		)1-Dec-22			IELEN SAYAS		Drode C'			
	5M REVIEW			Q	A-IE/ Prodn IE		Prodn SV	KPLIMA Oper	rations Gen. Mr	
	-	a atom d - u d	Affected D-	anti In			REVIEW	DIC	T 2	
MAN MACHINE	Did not follow the		Procedure Man	ual	ate Reviewed:	With Revision	No Revision	PIC: Gielen Sayas	Target D	
MATERIAL METHOD			Work Instruction Process Flow	n		With Revision With Revision		Gielen Sayas Gielen Sayas		
ENVIRONMEN	T		Forms			With Revision		Gielen Sayas		
OBLEM DESC 1.1. ISSUE:										
1.2. ITEM DE	DELAM SCRIPTION:	IINATION								
PART	CODE: 51563	9001 DN BOX								
1.3. BACKGR		JN BUX	_							
					TION: DELAMINATIO	ON				
-		-		SIZE: 692 CT QUANTIT	Y: 692					
		1	REJE	CTION RATE	100%					
-		and ship	REN	IARKS: DELA	VIINATION					
-	25	-								
A Anton		Part -	and the second s							
J		-Company	-							
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MMEDIATE A										
		ON ITEMS				Target Date:		Person	In-charge	
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DIRECT CAU	SE:	he lower por	tion of the item		1					
DIRECT CAU WHY 1: Delai	SE: mination occurred on t									
DIRECT CAU WHY 1: Delar Why 2 : The o	SE:	that there is	s a scrap on the	glue roller						
DIRECT CAU WHY 1: Delar Why 2 : The o	SE: mination occurred on t operator did not notice	that there is	s a scrap on the	glue roller						
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